

Date: Monday, 08/06/2009 10:53:11 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER
 Job Number : 48401
 Estimate Number : 14004
 P.O. Number :
 This Issue : 08/06/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D39171
 First Issue : 11 Type : MACHINED PARTS Drawing Number : D3917 PREL
 Previous Run : Drawing Revision : PREL
 Written By : *[Signature]* Material :
 Checked & Approved By : Due Date : 15/06/2009 Qty: 2 Um: Each
 Comment : Est Rev:A New Issue 09-06-08 JLM Verified By:EC



PRELIMINARY ISSUE

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRINR1000 Delrin Round Bar 1"



Comment: Qty.: 0.0168 f(s)/Unit Total : 0.0336 f(s)
 Delrin Round Bar 1.00"
 (MDELRINR1000)

Batch: *1108757*

③

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA826 & DWG D3817 ,
 FOLIO REV: *N/A*
 DWG REV: _____

2-DEBURR AS REQUIRED

mf 09/06/08

③

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mf 09/06/08

③

4.0 QC8

ENGINEERING APPROVAL



Comment: SECOND CHECK

090623 ③

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

mf 09-06-23
prototype table
MF 09-06-23

Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 48401

Part Number: D39171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE Handwritten Signature AUTH Handwritten Signature

RELEASED _____ DATE _____

